

# ACCREDITATION

## for inspection

Reg. No 9125

<b>Company</b>	<b>Weldadvice, Europæisk Svejse Rådgivning I/S Messingvej 32B, DK-8940 Randers SV CVR: 27689620</b>
<b>Scope of accreditation</b>	Inspection within the area of <ul style="list-style-type: none"><li>• Permanent joints - procedure specifications, as specified in annex 1</li><li>• PED Directive 2014/68/EU on pressure equipment, as specified in annex 2</li></ul>
<b>Validity</b>	23-09-2024 to 23-10-2028
<b>Replaces document of</b>	23-09-2020
<b>Basis for accreditation</b>	<b>DS/EN ISO/IEC 17020:2012</b> <p>The inspection body complies with the requirements in DS/EN ISO/IEC 17020:2012 - Conformity assessment - Requirements for the operation of various types of bodies performing inspection, together with the relevant provisions as an accredited body for the above mentioned scope of accreditation.</p>

23-09-2024

*Director*

*Lead Assessor*

## Inspection within the area of Permanent joints - procedure specifications

Type A inspection body for inspection of:

Product	Procedure
Permanent joints - procedure specifications	<p>DS/EN ISO 15612:2018 Qualification by adoption of a standard welding procedure specification</p> <p>DS/EN ISO 15613:2005 Qualification based on pre-production welding test</p> <p>DS/EN ISO 15614-1:2017/A1:2019 Welding procedure test - Part 1: Arc and gas welding of steels and arc welding of nickel and nickel alloys - Amendment 1 (ISO 15614-1:2017/Amd 1:2019)</p> <p>DS/EN ISO 15614-2:2005 Welding procedure test - Part 2: Arc welding of aluminium and its alloys</p> <p>DS/EN ISO 15614-3:2008 Welding procedure test - Part 3: Fusion welding of non-alloyed and low-alloyed cast irons</p> <p>DS/EN ISO 15614-4:2005 + AC:2007 Specification and qualification of welding procedures for metallic materials - Welding procedure test - Part 4: Finishing welding of aluminium castings</p> <p>DS/EN ISO 15614-5:2004 Welding procedure test - Part 5: Arc welding of titanium, zirconium and their alloys</p> <p>DS/EN ISO 15614-6:2006 Welding procedure test - Part 6: Arc and gas welding of copper and its alloys</p> <p>DS/EN ISO 15614-7:2019 Welding procedure test - Part 7: Overlay welding</p> <p>DS/EN ISO 15614-8:2016 Welding procedure test - Del 8: Welding of tubes to tube-plate joints</p> <p>DS/EN ISO 15614-11:2004 Welding procedure test - Part 11: Electron and laser beam welding</p> <p>DS/EN ISO 15614-12:2021 Welding procedure test - Part 12: Spot, seam and projection welding</p>

## Inspection within the area of PED Directive 2014/68/EU on pressure equipment

Type A inspection body for inspection of:

Product	Procedure
Pressure equipment - All	Annex I, 3.1.2 / Approval of permanent joining procedures For welding of: Standards used as a basis for approval - Steel and steel alloys - Nickel and nickel alloys - Aluminium and its alloys - Aluminium castings - Titanium, zirconium and their alloys - Copper and its alloys

The inspection body

- complies with relevant requirements for notified bodies in the Directive 2014/68/EU
- subcontracts parts of the conformity assessment tasks related to some conformity assessment procedures
- is informed about the activities in the sector specific co-ordination group for Notified Bodies